

PRIMANYL 2120

2K Phosphatic Primer Chromate Free

DEFINITION

Phospho-vinyl 2K primer, antirust, chromate-free. Provides adhesion to every type of metal substrate.

PHYSICAL CHARACTERISTICS


Nature:	2K Vinyl
Colour:	White and beige
Appearance:	Matt
Specific weight:	1,0-1,1 kg/l at 20°C
Solid content:	38-42 % Weight
Volume solids:	16 +/-3% (binder + hardener)
Dry film thickness:	10 microns (2 coats)
Theoretical yield:	16 m ² /l (10 microns)

SUBSTRATE AND PREPARATION

New substrates: Apply over degreased and phosphated steel, over degreased and stripped aluminium, or over previously degreased electrozinc coated and galvanised.






Old paints: Sanded P180 / 240 and degreased. Re-coatable with all systems except epoxy.

APPLICATION METHOD

Primanyl 2120 : Hardener 2120	A + B	S	mm	bar		
 Aerographic	1:1 volume	20"-30" F/4 20°C	1,6-1,8	3	2	5' 20°C

- Consult the equipment supplier for airless and hvlp applications.

DRYING TIMES

				
20°C	10'	1h	60°C	30'

- Maximum physical-chemical resistance is obtained after drying at room temperature for 15 days or 7 days when oven dried.



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SANDING

Primanyl 2120 accepts to be recoated without sanding.

REMARKS

Recommended to be used in ventilated spray booth at 20°C.
Not compatible with epoxy systems.
Sensitive to humidity during 24 hours.

EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

SHELF LIFE

In unopened original packaging, one year from manufacturing date.

*For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.*